



RUST INHIBITIVE METAL PRIMER 34-520 RED

PRODUCT DESCRIPTION

Uniflex® Rust Inhibitive Metal Primer combines tough, rust inhibiting zinc-chromate with zinc-oxide, red iron oxide and alkyd resin to provide superior corrosion resistance. This product meets Federal Specification TT-P-636D.

GENERAL USES

For metal, including iron and steel, where corrosion is a problem. Provides excellent adhesion base for Uniflex Elastomeric Base Coats and Finish Coats.

PACKAGING INFORMATION

SKU	SIZE
KST034520-27	55 gallon drum
KST034520-20	5 gallon pail

APPLICATION EQUIPMENT

Airless Spray

- Hydraulic pump with minimum pressure of 2,600 psi
- Spray tip: Reversible, self-cleaning tip without diffuser pin.
- Size .025" with a fan angle of 40° (ex. 425)
- Hose Size: May exceed 300' total hose length, use 1/2" ID grounded fluid hose.
- General: The longer the hose, the smaller the tip orifice size.

Brush

- Soft Brushes or a 3/4" to 1" nap roller may be used. May require multiple coats to achieve proper coverage.

WARRANTY

This product is manufactured in accordance with ISO 9001-2008 standards. Seller and manufacturer's only obligation shall be to replace such quantity of product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential arising from the use or the inability to use the product for his/her intended use, and user assumes all risk and liability. Color fade is not covered under warranty.

PRODUCT CHARACTERISTICS

Color	Red
Vehicle Base	Alkyd
Weight per Gallon	11.2 lbs
Solid by Weight	70 ± 2%
Solid by Volume	50 ± 2%
Viscosity @ 77 ° F	75-85 KU
Dry Film Thickness (@ 1 gal/250 sq. ft less surface absorption)	3.2 mils
Dry Time	
Exposure	4 hours
Between coats	4 hours
Must be topcoated	Within 90 days
<i>Drying Time is temperature, humidity and film thickness dependent</i>	
VOC	< 400 g/L
Specific Gravity	1.347
Flash Point (closed cup)	101° F min.
Solvent	Mineral Spirits
Clean Up	Mineral Spirits

MINIMUM COVERAGE RATE PER SUBSTRATE

Metal	250 ft/gallon
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APPLICATION CONDITIONS

Do not apply below 50°F (10°C) or when rain is forecast. Applications during periods of low temperature or high humidity (Maximum humidity level: 85%) will extend dry time. Allow 4 hours for coating to dry prior to being subjected to rain, heavy dew or temperatures below 50°F.

KEEP FROM FREEZING.

Surface must be power washed to remove dirt, loose paint and rust, excessive chalk, and other foreign matter which could prevent proper adhesion. Surface must be completely dry prior to coating.

IMPORTANT: Where ponding water conditions persist beyond 48 hours, roof drains or other corrective measures must be installed to eliminate water build-up prior to coating the roof.

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of KST Coatings- A Business Unit of the Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of the publication. Consult your Uniflex Technical Representative to obtain the most recent Product Data Information.

If further information is needed, contact Uniflex Technical Service at
1-888-321-3539



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